

Garant
Face mill arbor with cooling channel bores, PSC 50 short, Spigot \varnothing d1: 22mm

Order data

Order number	308544 22
GTIN	4062406243838
Item class	31C

Description
Version:

- With RFID/Balluffchip bore.
- All shanks hard turned (for smooth running!).
- Mating faces of the PSC internal contour machined.

Application:

For holding shell end mills and face mills with cross keyway.

Supplied with:

Lock screw.

Optional extras:

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

Technical description

Suitable toggle spanner No. 309840	22
Spigot \varnothing d ₁	22 mm
External \varnothing D	48 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Overhang dimension A	25 mm
Clamping \varnothing D ₁	22 mm

Adapter	PSC 50 short
Arbor standard	ISO 26623-1
Cooling channel bore	pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 μm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 22 mm	309840 22
T-nut for face mill arbors for spigot Ø D1 22 mm	309895 22
Bolt for T-nuts for spigot Ø D1 22 mm	309896 22